

Work Order ID 164048

Wednesday, July 12, 2017 11:19:20 AM

164048

Page 1

Item ID: D5021-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Foam, Center Panel, Aft

Start Date: 7/12/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/13/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date: JUL 12 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D5021

B

100

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg

Dwg Rev: BProg Rev: B

2-Deburr if necessary

0.06

0.08

110

110

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.04

120

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.08

(4)

06/17/07/12

(4)

06/17/07/12

2/

D46

38

9-80

JUL 13 2017

Work Order ID 164048

Wednesday, July 12, 2017 11:19:20 AM

164048

Page 2

Item ID: D5021-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Foam, Center Panel, Aft

Start Date: 7/12/2017 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 7/13/2017 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: 51-479A

0.00

150

Packaging

Memo

0.04

Packaging

*****STOCK IN BASKET CELL*****
LOCATION WA004

4

JUL 18 2017

DAS
6

9-88

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.40

Quality Control

17/7/18

DAS
21
9-89

JUL 17 2017

Picklist Print

Wednesday, July 12, 2017 11:19:28 AM

Page 1

Work Order ID: 164048

164048

Parent Item: D5021-5

D5021-5

Parent Item Name: Foam, Center Panel, Aft

Start Date: 7/12/2017

Required Date: 7/13/2017

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM
REV:B 14.04.09 NOW OUTSOURCE DD VERF:JLM
17.02.21 NOW MADE IN HOUSE DD VERF:JLM

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5033-1		Manufactured	No			100	sf	74.0000	11	46.31579			
---------	--	--------------	----	--	--	-----	----	---------	----	----------	--	--	--

D5033-1

Rigid Polyurethane Foam

**

02/17/07/12

Location

Loc Qty

Loc Code

MAT020

74

154887

74

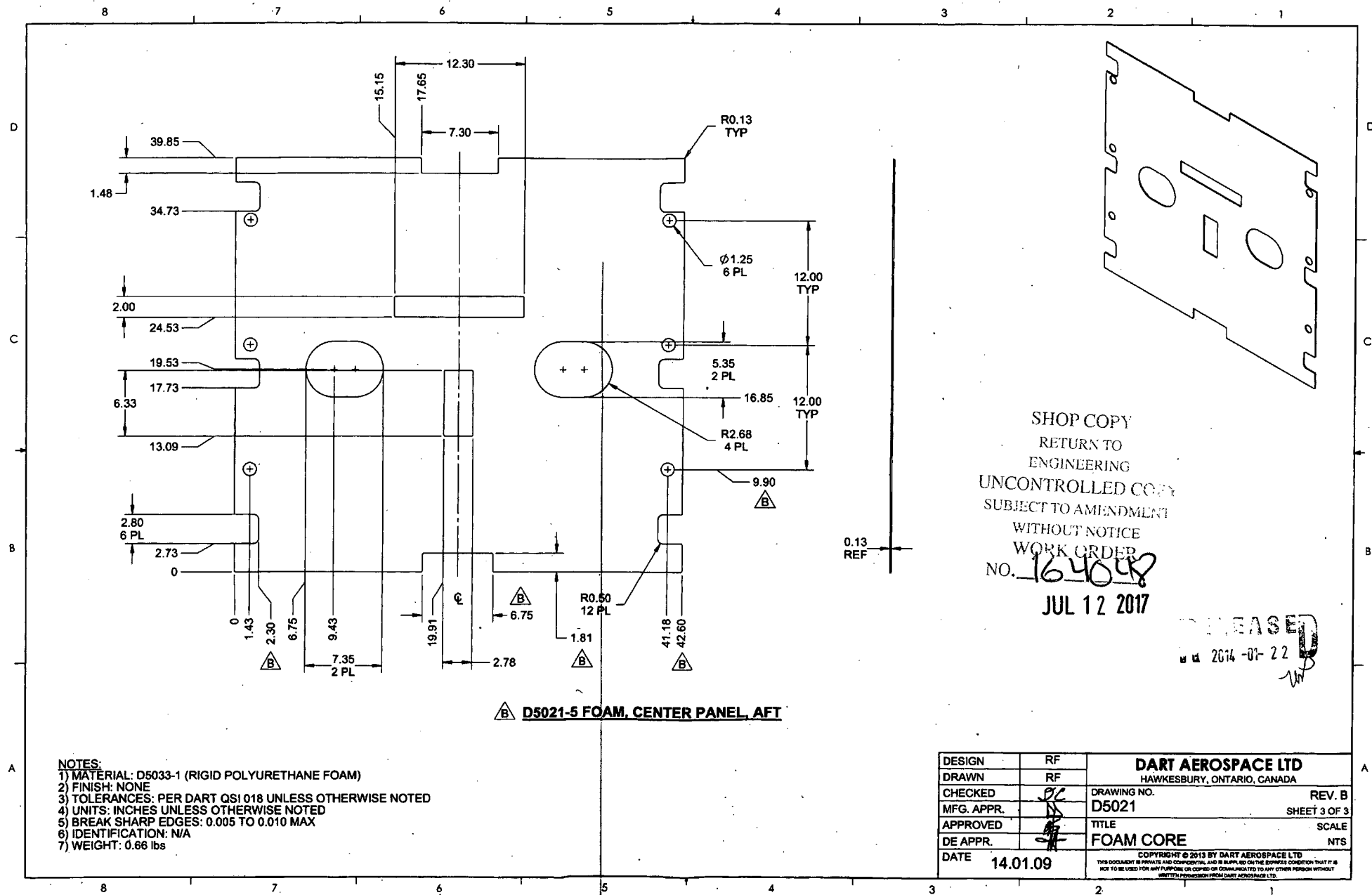
64

[illegible]

Measured by:	<i>DC</i>	Checked by:	38	QC Inspector:	
Date:	17/07/12	Date:	JUL 13 2017	Date:	

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ 	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 164048
JUL 12 2017

RELEASED
2014-07-22

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. B
MFG. APPR.	JS	D5021	SHEET 3 OF 3
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	FOAM CORE	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	